



- 1 Transmit data terminals + and - connect to Receive data terminals + and - respectively and are twisted.
- 2 Receive data terminals + and - connect to Transmit data terminals + and - respectively and are twisted.
- 3 GND wire is not twisted with any other wires.
- 4 +5 VDC terminal is not used.
- 5 Set all switches on the back of the USB Adapter to the LEFT.
- 6 CAT 5 Wire is not supplied.

RS232 to RS422 Assembly P/N 1508-055	
A	RS232 Cable P/N 1818-040
B	Null Modem P/N 1815-703
C	RS422 Converter P/N 1815-704
D	RS422 USB Adapter (Includes USB cable and CD with necessary drivers) P/N 1815-705

- Notes**
- This assembly will only work with the Remote Account manager software version 6.0 or later.
 - 1833, 1834, 1835 and 1837 circuit boards must be REV I or higher.
 - 1838 circuit board must be REV H or higher.

DOORKING, INC., INGLEWOOD, CA 90301			
Title: RS232 to RS422 Assembly Wiring Instructions			
Date: 5/16	Dwg. No. 1815-706	Rev. C	